

Certificate of Test

ASTM C150 Type V AASHTO M85 Type V

July 7 2021 Lot 152-181

C150 Chemical Requirements – Table 1			C150 Physical Requirements – Table 3				
Item	Spec Limit	Result	Item	Spec	Limit	Result	
Al ₂ O ₃	N/A	4.1	Blaine Specific Surface, m ² /kg	C204	260 Min	394	
Fe ₂ O ₃	N/A	3.1	Air Content of Mortar, Vol %	C185	12 Max	6.6	
MgO	6.0 Max	0.8	Autoclave Expansion, %	C151	0.80 Max	0.01	
SO ₃	2.3 ^A	3.0	Vicat Initial Time of Set, min	C191	45 Min	100	
L.O.I.	3.5 Max	2.3	Vicat Final Time of Set, min	C191	375 Max	199	
Insoluble Res	1.5 Max	0.6	Compressive Strength, psi:	C109			
			3 Days	5	1740 Min	3970	
			7 Day	S	2760 Min	4880	
			Lot 121-151 28 Days	8	3050 Min	6320	

Compound C	Additional Data					
Item	Spec Limit	Result	Limestone		Base Cement	Phase Comp
C ₃ A, %	5 Max ^B	6	Amount (%)	4.2	C ₃ S (%)	66
Equivalent Alkalies, %	N/A	0.68	SiO ₂ (%)	12.0	C ₂ S (%)	11
$C_4AF + 2*C_3A$	25 Max ^B	21	$Al_2O_3(\%)$	2.9	C ₃ A (%)	6
Inorg Proc Addt's, %	5.0 Max	0	$Fe_2O_3(\%)$	1.7	C ₄ AF (%)	10
CaCO ₃ in Limestone, %	70 Min	87.6	CaO (%)	49.1		
Limestone Additions	5.0 Max	4.2	SO ₃ (%)	4.5		
C1038 Expansion, %	0.020% Max ^C	0.004				

ASTM C150 Optional Requirements – Table 4

Item	Spec Limit	Result
C452 Sulfate Resistance, 14 Days, % expansion	0.040 max	0.027 ^D

^AN/A - In compliance with Footnote D, Table 1, ASTM C150 and AASHTO M85.

^B Does not apply when C452 sulfate resistance limit in Table 4 is used.

^C Required only if percent SO₃ exceeds the limit in Table 1

^D Test result for this production period not available. Most recent test result provided.

This cement has been sampled and tested in accordance with ASTM standard methods and procedures. Cement chemical analysis are reported as oxides, in accordance with ASTM Test Method C114. This cement is manufactured at our Laramie, Wyoming facility. All test results are certified to comply with the type and specification designated. We are not responsible for improper use or workmanship.

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Bob Kersey, Quality Control Manager

